



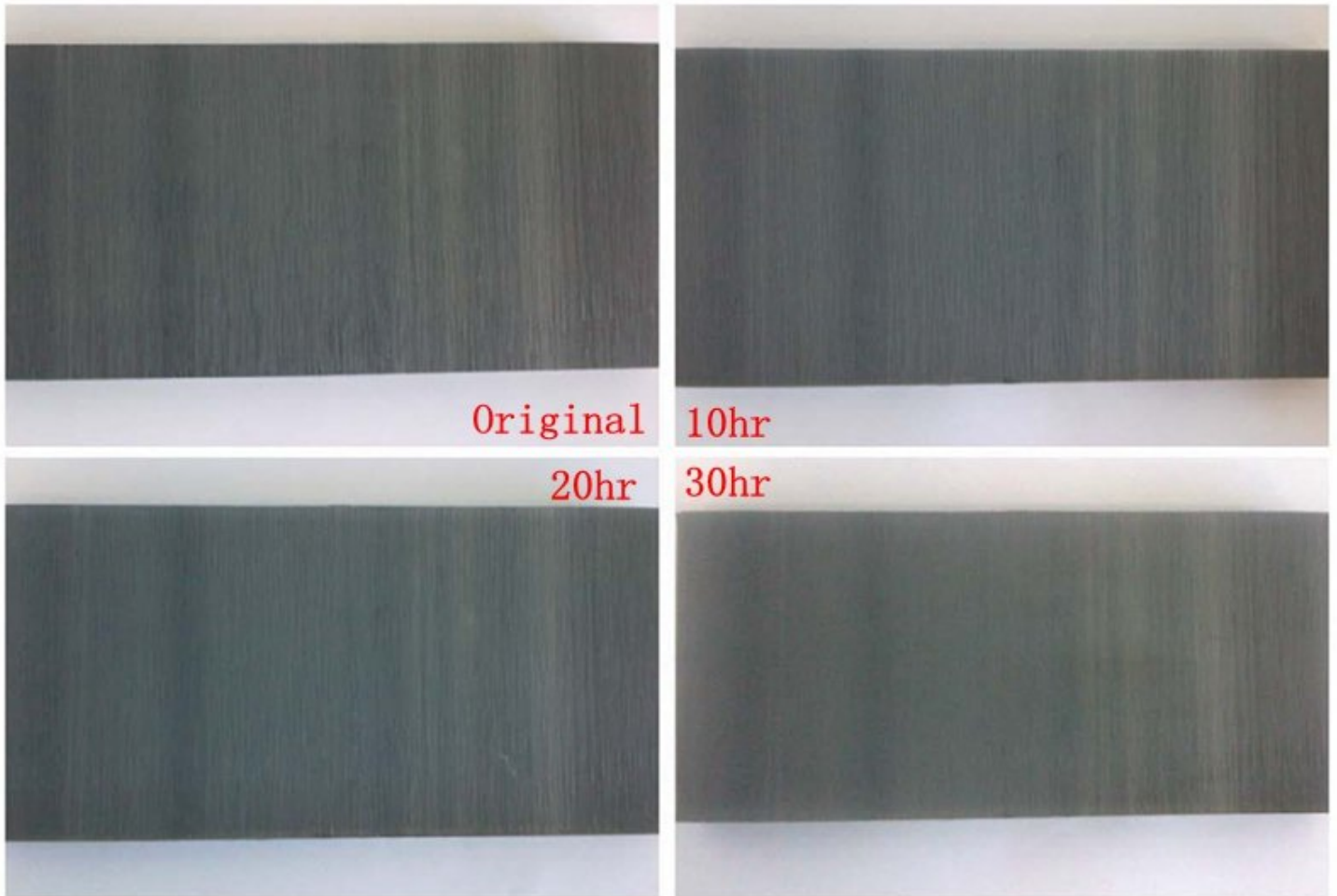
- ✔ **Step 1:**  
Put the test samples in the container (the water level needs to cover the samples by at least 5 mm or more)
- ✔ **Step 2:**  
Turn on the heating plate to 100 degrees Celsius and record/observe every 2 hours
- ✔ **Step 3:**  
Samples need to be taken out every day and the duration should be recorded. The duration is recorded after the temperature of the hot plate reaches 100 degrees Celsius
- ✔ **Step 4:**  
Repeat procedure 1-3 on the second day

**BOIL THE BOARD UP TO 80 HOURS OR MORE**



PICTURES BELOW SHOW NEWTECHWOOD ULTRASHIELD AFTER A 90 HOUR BOILING TEST.

THE RESULTS SHOW NO SEPARATION BETWEEN THE CAP LAYER AND THE CORE, NO DAMAGE, AND NO CRACKING





40hr



50hr



60hr



70hr



80hr



90hr

## For more information:

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